



Assembly Guide for RuffPool Only



Step One: Unfold the pool material and locate the flaps and extend fully outward.

Step Two: Insert the PVC Base Pipes, aligning the openings on the pipes with the holes in the material.



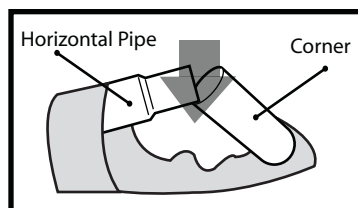
Step Three: Slip the horizontal pipes through the top sleeve. Align the openings on the pipe with those on the sleeve.

Note: When attaching the pipes together, be sure they are snug. If they are not snug, the openings will not line up.



Step Four: Connect the top frame together using the corners.

Helpful Hint: The last corner can be tricky, as the material may be tight. Follow the below diagram to connect

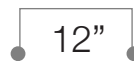
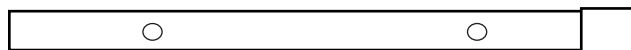


Step Five: Lift up one long wall and insert the verticals. With the help of one or two more people, left up the opposite side wall and insert the verticals.

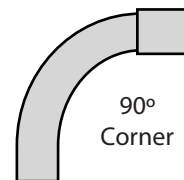
Important: As you are filling, make sure all the verticals are still in place, snug in their aligned openings on the top frame.

--- Diagram of Frame Parts ---

Horizontal Pipe



Base Pipe



90°
Corner

Vertical Pipe



Important Note: As you are filling the pool, the long walls will bow inward. This is normal as the water weight is pulling down the wall. As it fills to the desired level, it will bow out again and be straight.

**IF YOU BOUGHT A PUMP AND FILTER,
YOU WILL NEED TO CREATE YOUR OWN
PLUMBING OPENINGS BEFORE
FILLING - SEE NEXT PAGE**

Creating Your Two Plumbing Openings

Tools Required: a pen, a wall-fitting nut, and an Exacto-style sharp knife.

Hole Placement: We recommend one opening (suction) in the center of the short wall (**A**), and the other opening (return) on the long wall, in the center the “V” shaped vertical set, closest to the other opening (**B**).

Important Note: The height of the openings should be about the same - an both should be **Centered From the Top to the Floor**.

Marking the Opening:

Step 1: Using either the Hard Plastic Gasket or the Wall-Fitting Nut, center between the top and the floor (as marked “A” or “B”) **BEFORE YOU FILL POOL.**

Step 2: Using your pen, outline the **INSIDE** of the Wall-Fitting or Hard Plastic Gasket. Creating a circle.

Step 3: Repeat for second opening.

Cutting the Opening:

Step 1: Using the Exacto-Style sharp knife, cut a cross-shape from top to bottom of the pen mark, then side to side.

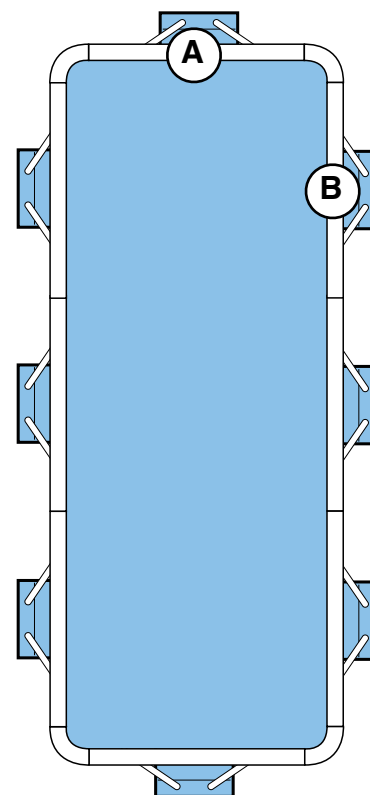
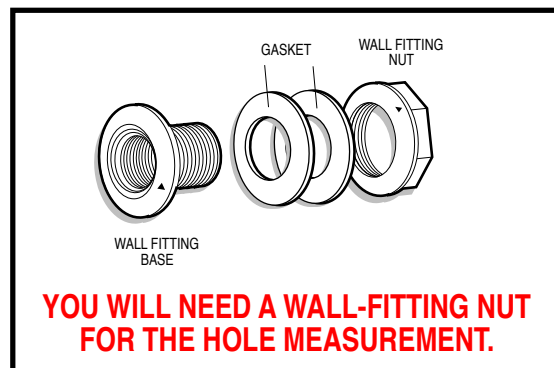
Step 2: Grab one section of the “pie shaped cut” and cut it away. This will give you greater control over the cut.

Step 3: Repeat for second opening.

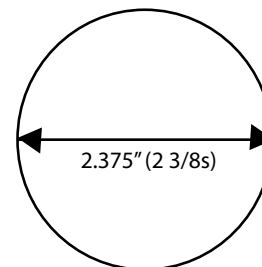
Attaching the Fittings: Both openings will have a complete Wall-Fitting and a Gate Valve: **Note:** These fittings have several washers on them. The two “spongy-rubber” ones both go on the inside of the pool - the hard plastic one is for shipping only and can be tossed.

Suction Fitting: The suction fitting is the Wall-Fitting and Gate Valve that will be hooked to the pump (see Pump Filter Hose Connection Set Up).

Water Return Fitting: The water return fitting is the Wall Fitting and Gate Valve attached to the filter. This fitting will need to have the Water Flow Director attached on the inside. This director can be loosened and be sure to **Angle the Director to the Opposite side of the Pool from the Suction Fitting.**



4' x 10' Sample



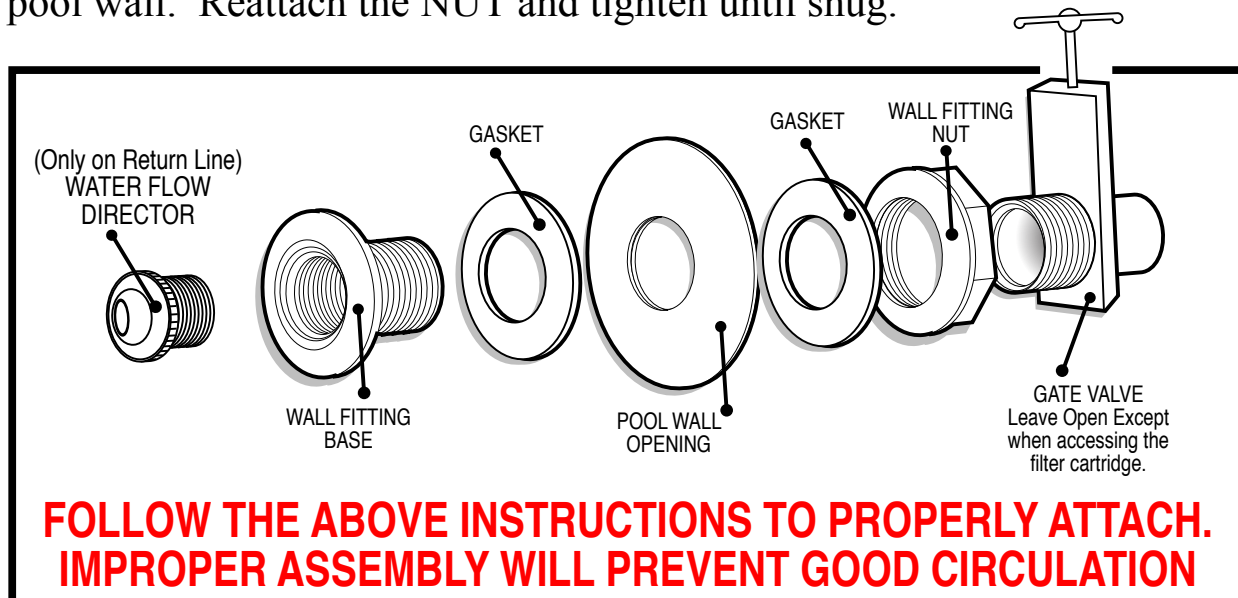
Assembling the Plumbing

HELPFUL HINTS:

The plumbing parts can/will leak if they are not properly installed. Be sure to use Teflon tape on all the threads of the plumbing parts.

STEP 1: Locate WALL FITTING and separate the NUT from main body.

STEP 2: Slip the main body and one gasket through the opening on the pool wall. Reattach the NUT and tighten until snug.



STEP 3: Repeat STEP 1 & 2 on the other opening.

STEP 4: Locate the WATER FLOW DIRECTOR & attach it to the WALL FITTING, from the inside of the pool wall, on the longer pool wall side. For example, if your pool is a 4' x 7' then place the FLOW DIRECTOR on the 7' side.

STEP 5: Proper water filtration is best achieved when the water of your pool flows in a circular manner. This directs the water towards the skimmer. Point the FLOW DIRECTOR accordingly

Limited Warranty Information

We hereby certify that the pool material and frames (hereby referred to as "Pool") are free from any manufacturer's defects for a period of Five (5) years from date of purchase. In addition, the "Pool" accessories that came with your "Pool" (hereby referred to as "Accessories") are covered under a One (1) warranty against manufacturer's defects. All warranties are according to the terms and conditions described below. This limited warranty is extended to the original retail purchaser only.

Year One (365 days from Date of Receipt of Pool or otherwise noted) -
Zero Cost if Deemed a Manufacturer's Defect.

Year Two and Five Pool Only (from day 366 from Date of Receipt of Pool to
day 1825 from Date of Receipt of Pool unless otherwise noted) -
Zero Cost for Repair. Customer responsible to ship item back for inspection.
Please Note: Item must be clean and dry. Customer will incur a \$50 cost
to clean item prior to inspection.

Warranty Procedure: If you suspect a warranty problem, send your concern via email to customer.service@4ezpools.com. You should receive a reply within 24 hours. If the concern is a valid warranty claim, your warranty clock stops ticking until the matter is resolved. You will be instructed what to do from that point forward - once the nature of your warranty claim is determined.

Disclaimer: 1) This warranty only covers items purchased by and through EZ Pool Products, Inc. All items purchase from us are documented and recorded with your order. Any item not purchased through us, but part of your package have their own warranty and are not covered by us. Items to be covered should be listed on your Invoice Receipt or 'Package' packing list. 2) Any part to be repaired or replaced are to be removed and reinstalled at owner's expense. Under no circumstances will the maker be responsible for labor charges, costs associated with loss of water, chemicals or any other related damages that may have occurred. 3) At no time will the maker and/or the maker's suppliers be responsible for any damage to the liner caused by your acts and/or the acts of others. And shall have no liability to repair liner or parts so damaged. The maker is not responsible for any damage to a part or liner as result of the acts of God, nature, ground movement or some other unforeseen occurrence. 4) EZ Pool Products reserves the right to modify/discontinue without notice any model, style, color or design. EZ Pool products reserves the right to void your warranty if your pool is discovered to be mistreated, abused, or impacted due to out of levelness. 5) Absolutely no other